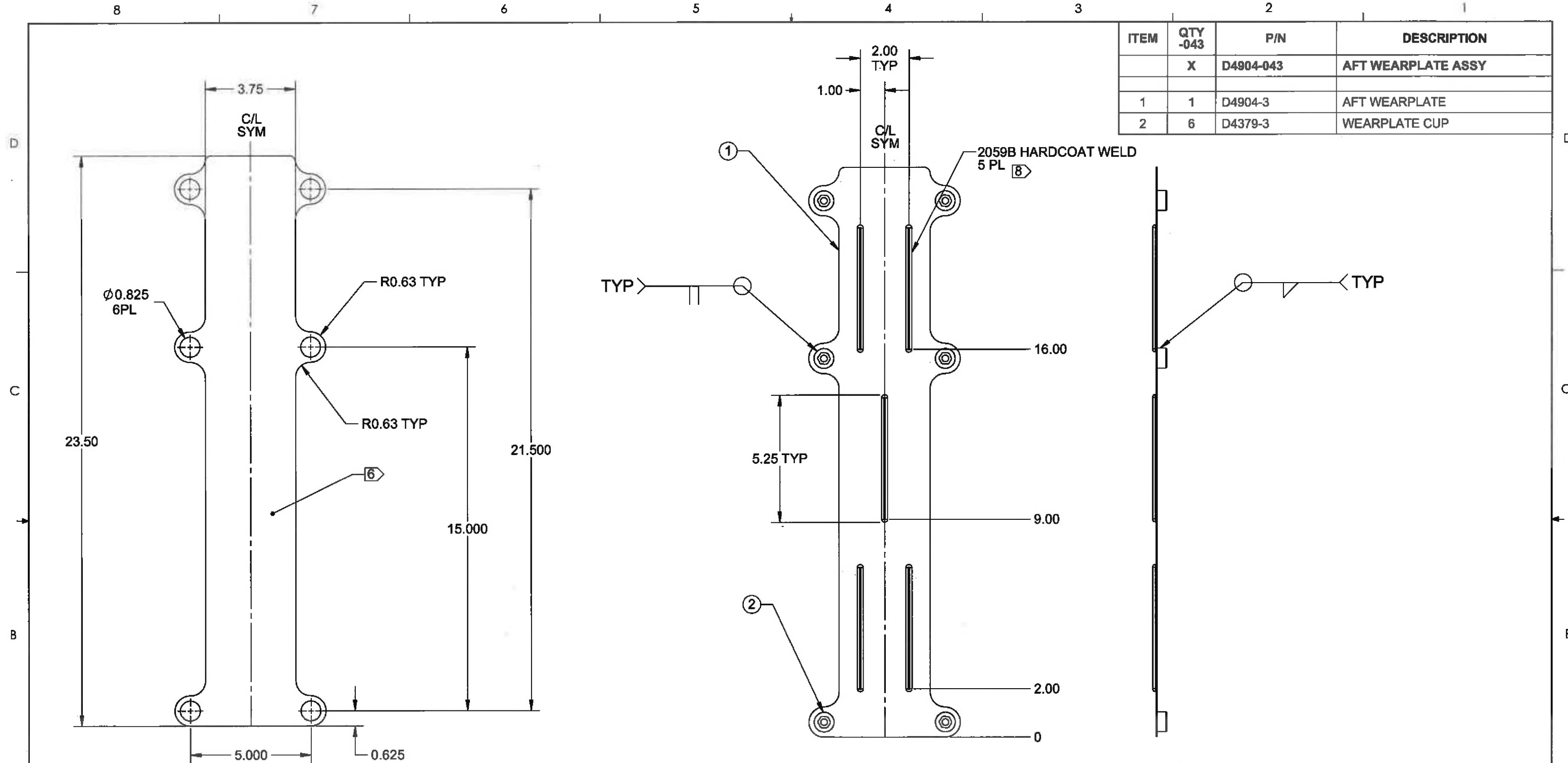


D4904-1 FWD WEARPLATE

D4904-041 FWD WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 18 GAUGE (0.048 THICK) PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240 OR MIL-S-5059 REF. DART SPEC. M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH "D4904-041" USING FINE POINT MARKER AS PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 4.81 lbs
 - 8) WELDING PER QSI 004. APPLY 2059B HARDCOAT WELD BEAD, 0.06 TO 0.13 HIGH.

A	NEW RELEASE		DB	13.07.22
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DB			
CHECKED	ASS	DRAWING NO.	REV. A	
MFG. APPR.	JP	D4904	SHEET 1 OF 2	
APPROVED	MP	TITLE	SCALE	
DE APPR.		WEARPLATE ASSEMBLY	NTS	
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D4904-3 AFT WEARPLATE

D4904-043 AFT WEARPLATE ASSY

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 18 GAUGE (0.048 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240 OR MIL-S-5059
REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH "D4904-043" USING FINE POINT MARKER AS PER QSI 044 METHOD 6.1
- 7) WEIGHT: 1.82 lbs
- 8) WELDING PER QSI 004. APPLY 2059B HARDCOAT WELD BEAD, 0.06 TO 0.13 HIGH.

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.	gdp	D4904	SHEET 2 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.		WEARPLATE ASSEMBLY	NTS
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